TIPPMANN

INTERNAL VALVE PARTS NOT SHOWN: CA-27A Front Valve Seat Ca CA-27N Rear Valve Seat CA-29 Cup Seat CA-30N Valve Stem PA-28 Cup Seal PA-31A Valve Snap Ring PA-32 Valve Spring NOTE: Valve Disassembly is not recommended.

NOT SHOWN: 4-PA Sling Swivel 5-PA Sling 5-PA1 Sling Keeper

Lower Receiver-

Assembly Instructions

□ Into the lower receiver halves; insert 4 grip nuts. □ Attach the 2 grips with □ 4 grip bolts. Into the right lower receiver insert □ trigger / sear and springs on □ 5 receiver dowel pins. □ Insert the 2 tank adapter nuts. □ Bolt the 2 halves together with 2 receiver bolts and nuts. □ Insert the safety with o-ring and □ secure with safety snap ring. □ Insert the 90 degree gas line fitting into the tank adapter and □ attach it to the bottom of lower receiver using 2 tank adapter bolts. □ Then attach the lower and upper receivers with 4 receiver connection bolts. □ Connect one end of the gas line (with teflon paste) to the 90 degree tank adapter fitting and □ attach the other end of the gas line (with teflon paste) to the upper receiver marker valve reduction fitting.

